

# Actuator Outlet Check Valve Rebuild Kit

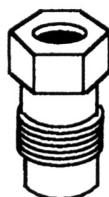
cat.# 25365

## Actuator Outlet Check Valve Rebuild Procedure

Follow these steps to rebuild your Actuator Outlet Check Valve:

1. Remove the actuator outlet check valve housing from the pump head.
2. Disassemble the valve and discard everything except the housing.
3. Remove the actuator seat and TFE washer from the pump head, then flush the pump head and check valve housing with methanol to remove particles.
4. Select a clean area for rebuilding the valve - dust or particles will cause problems. Use forceps to remove parts from the bag or place in position. Retrieve dropped parts with the forceps, not with your fingers, and rinse in methanol.
5. Install the new TFE Washer (cat.# 26509) on the post inside the pump head, then place the new Actuator Seat (cat.# 26508) over the washer and post.
6. Hold the valve housing hex head down and install these parts, in sequence: Cup Filter (cat.# 26505), Spring (cat.# 26506), Actuator (cat.# 26507).
7. Hold the pump head in one hand and insert the carefully stacked check valve into the pump head with your other hand. Hand-tighten.
8. Using a 1/2-inch wrench, tighten the valve.

actuator outlet  
check valve  
housing\*



cup filter



spring



actuator



actuator seat



TFE washer



\*Not included in  
the kit.

## Rebuild Kit Components

Item	cat.#	qty.
Actuator	26507	2
Actuator Seat	26508	2
Cup Filter	26505	2
Spring	26506	2
TFE Washer	26509	2

For help with technical questions, contact Restek Technical Service:  
800-356-1688 or 814-353-1300, ext. 4.



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